



A6470 - Interior Alkyd Semi-Gloss

Technical Specifications

PRODUCT DESCRIPTION

A6470 Interior Alkyd Semi Gloss is a pure Soya Alkyd finish exhibiting excellent gloss retention for application in most residential or commercial environments. A6470 ProSeries is specifically formulated to provide maximum coverage, and superior flow and leveling.

SPECIFICATIONS

Type:	Soya Alkyd	Dry Time – Touch:	6-8 hours
Sizes:	1's and 5's	Dry Time – Recoat:	12-16 hours
Bases:	White	Full Service:	14 days
Gloss:	40 to 50% at 60 ⁰ 55 to 65% at 85 ⁰	Flash Point:	41 ⁰ C (TCC)
		VOC:	360 grams/liter.
		% Solids Vol:	45-46
		Weight Per Gallon:	9.58 +/- .25 lbs.

PRODUCT USE

Surface Preparation

Clean surface to remove contaminants such as dirt, dust, oil, wax, and rust. Patch holes and cracks, sand smooth and remove sanding dust and spot prime.

New Wood: Sand entire surface and apply one coat of either C² ProSeries Interior Latex or Alkyd Primer. Allow primer to dry. If necessary, sand smooth entire surface. Apply one or two coats of C² ProSeries Interior Alkyd Semi-Gloss.

Painted Surfaces: Remove loose or peeling paint. Repair damaged surfaces and sand smooth. Dull glossy surfaces. Spot prime with C² ProSeries Interior Alkyd or Latex Primer. When painting over dark colors, best results are achieved by priming entire surface. Finish with one or two coats of C² ProSeries Interior Alkyd Semi-Gloss.

New Plaster & Drywall: Plaster must be completely cured (30 days) before painting. Sand smooth drywall tape joints and other repaired areas. Apply one coat of C² ProSeries Interior Latex Primer to entire surface. Finish with one or two coats of C² ProSeries Interior Alkyd Semi-Gloss.

Application

A6470 ProSeries Interior Alkyd Semi-Gloss may be applied by roller (no more than 3/8-inch nap), brush (pure china bristle) or spray.

Spreading Rate: Product should be applied at a rate of 440 to 490 square feet per gallon (40-45 square meters 3.78 liters).

Thinning: Do not thin.

Airless Spray: Use a 12 to 15 mil size tip.

Cleanup: Clean painting equipment and spills immediately using mineral spirits.

Limitations: Do not apply if product, air or surface temperature is below 50⁰ F (10⁰ C) - Keep product from freezing. Product application and surface conditions are beyond the manufacturer's control. Liability, if any, is limited to replacement of product only.

Disposal: Do not dispose of any paint product or solvent in drains, sewers, or municipal garbage. Use all of the paint you purchase or give it to someone who can use it. If disposal is necessary, contact your local municipality.

C² ProSeries Paint is formulated without lead or mercury